

G4 19000 Series Ø 20 mm (.79-in) Can-Stack Stepper Motor Linear Actuators

Utilizing high energy rare earth (neodymium) magnets, the G4 Series linear actuators consistently deliver exceptional performance. All units are built with dual ball bearings.

The highest force of any similar size linear actuator stepper motor

Multiple versions available

- Captive
- Non-Captive
- External Linear



Specifications

Ø 20 mm (.79-in) Motor				
Part No.	Captive	1944	–	†
	Non-Captive	1934	–	†
	External Linear*	E1944	–	†
Wiring				
Bipolar				
Step angle				
7.5°				
15°				
Winding Voltage				
5 VDC				
12 VDC				
Current (RMS)/phase				
350 mA				
160 mA				
338 mA				
140 mA				
Resistance/phase				
14.0 Ω				
74.5 Ω				
14.8 Ω				
85.5 Ω				
Inductance/phase				
6.24 mH				
31.2 mH				
6.84 mH				
37.8 mH				
Power Consumption				
3.38 W				
Insulation Class				
Class B				
Weight				
1.24 oz (35 g)				
Insulation Resistance				
20 MΩ				

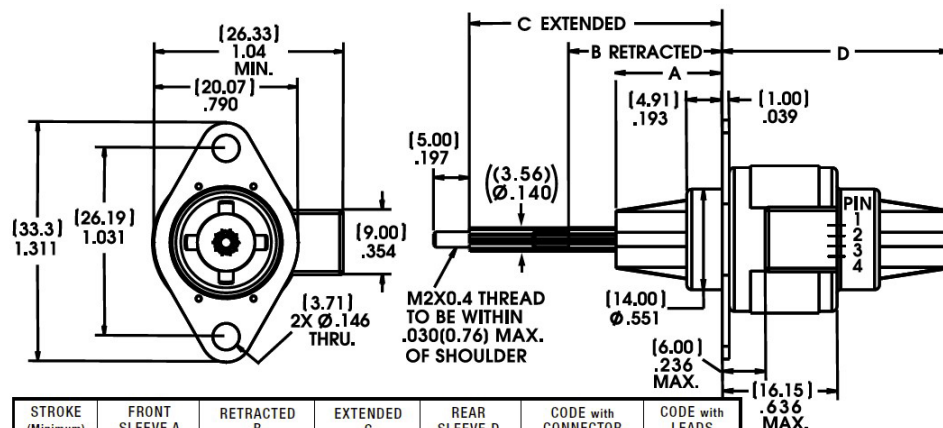
Linear Travel / Step 15° Step Angle			Order Code I.D.
step	inches	mm	
7.5° Angle	0.0005	0.013	3
	0.001	0.0254	1
	0.002	0.051	2
15° Angle	0.001	0.0254	1
	0.002	0.051	2
	0.004	0.102	4

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted. Standard motors are Class B rated for maximum temperature of 130° C (266° F).

†Part numbering information on page 4.

Captive Lead Screw

Dimensions = (mm) inches

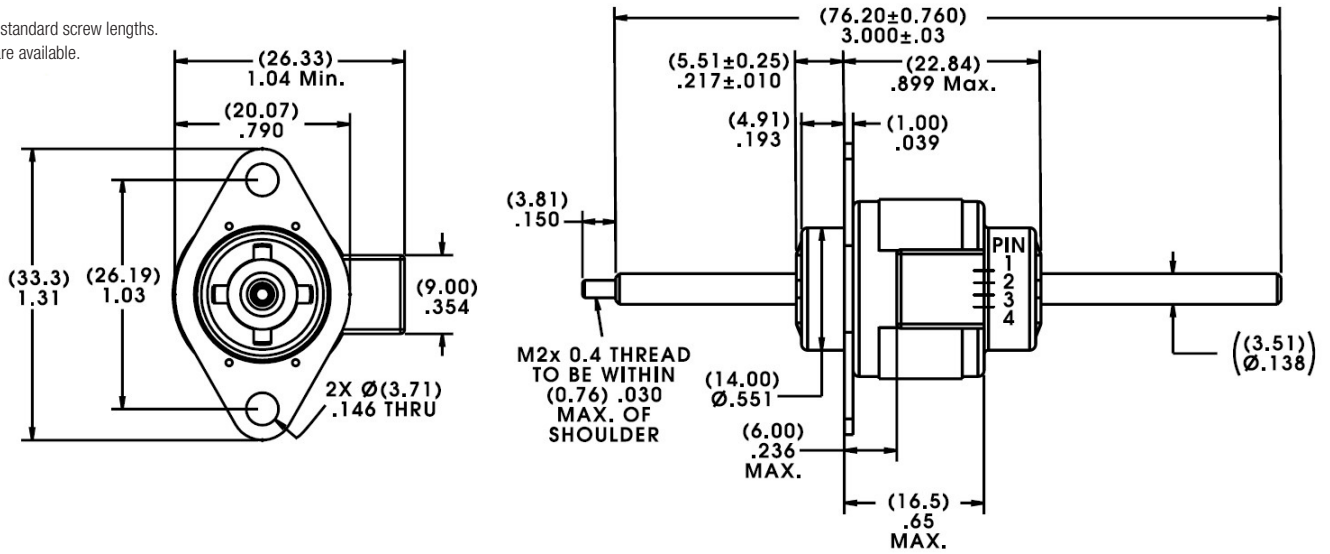


STROKE (Minimum)	FRONT SLEEVE A	RETRACTED B	EXTENDED C	REAR SLEEVE D	CODE with CONNECTOR	CODE with LEADS
(13 mm) .512	(14.75±0.25) .581±.010	(21.37±0.64) .841±.025	(35.17±0.38) 1.385±.015	(32.08 Max.) 1.263 Max.	– 905	– 1005
(18 mm) .708	(20.05±0.25) .789±.010	(26.67±0.64) 1.050±.025	(45.77±0.38) 1.802±.015	(37.38 Max.) 1.472 Max.	– 907	– 1007
(25 mm) .984	(27.05±0.25) 1.065±.010	(33.67±0.64) 1.325±.025	(59.77±0.38) 2.353±.015	(44.38 Max.) 1.747 Max.	– 910	– 1010
(31 mm) 1.22	(33.05±0.25) 1.301±.010	(39.67±0.64) 1.562±.025	(71.77±0.38) 2.826±.015	(50.78 Max.) 2.000 Max.	– 912	– 1012

Non-Captive Lead Screw

Dimensions = (mm) inches

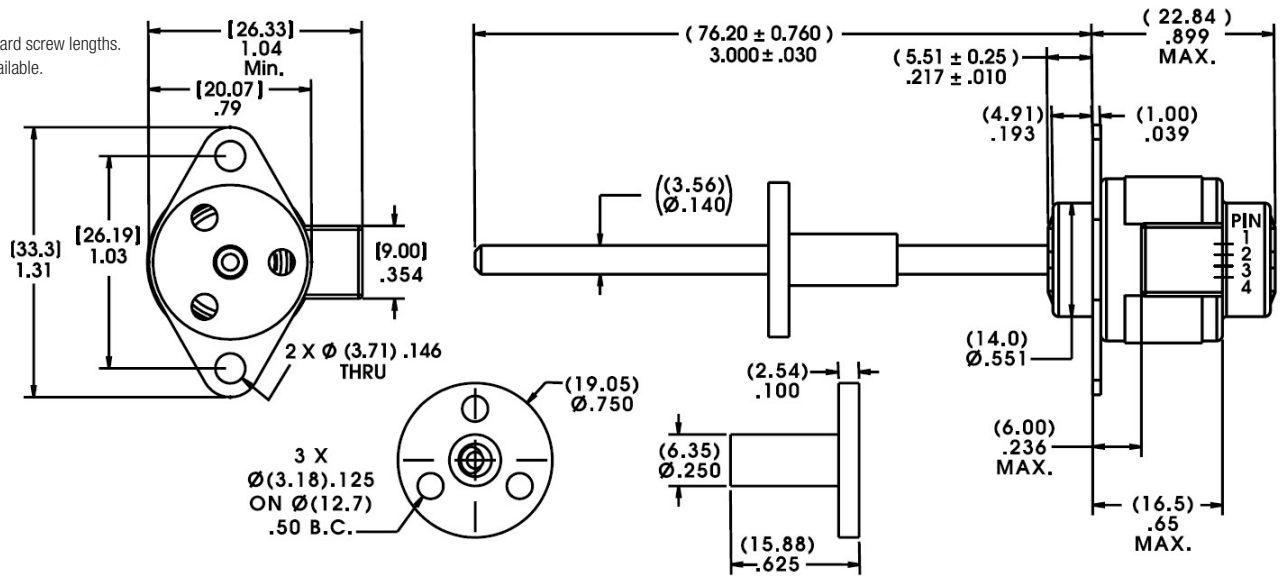
Up to 6.3-in (160 mm) standard screw lengths.
Longer screw lengths are available.



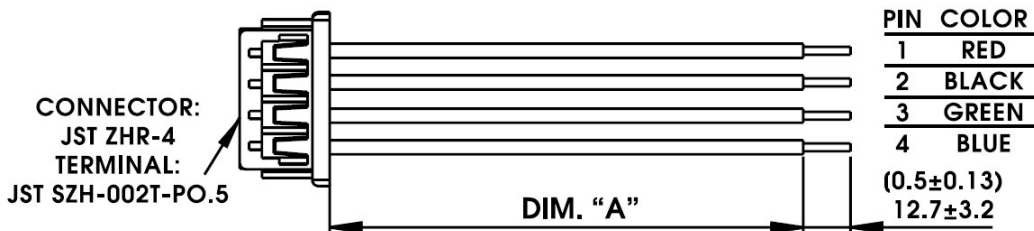
External Linear

Dimensions = (mm) inches

Up to 6.3-in (160 mm) standard screw lengths.
Longer screw lengths are available.



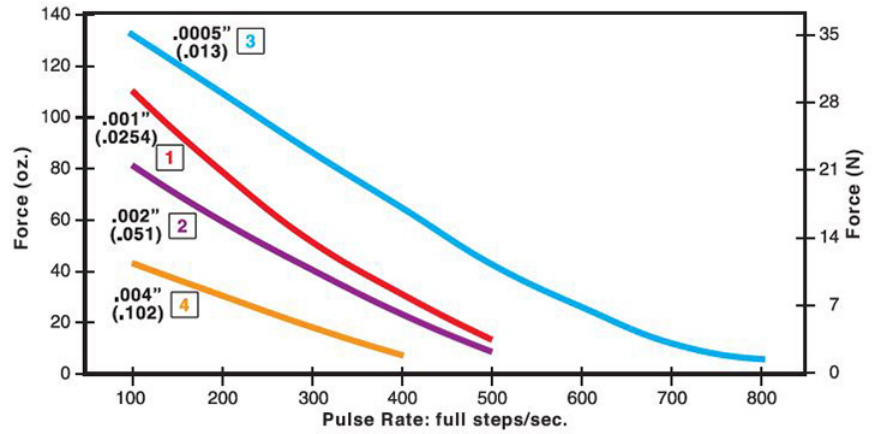
Connector



Part Number	Dimension "A"
56-1318-4	(24 ±0.39) 610 ±10 mm
56-1318-3	(18 ±0.39) 450 ±10 mm
56-1318-2	(12 ±0.39) 305 ±10 mm
56-1318-1	(6 ±0.39) 150 ±10 mm

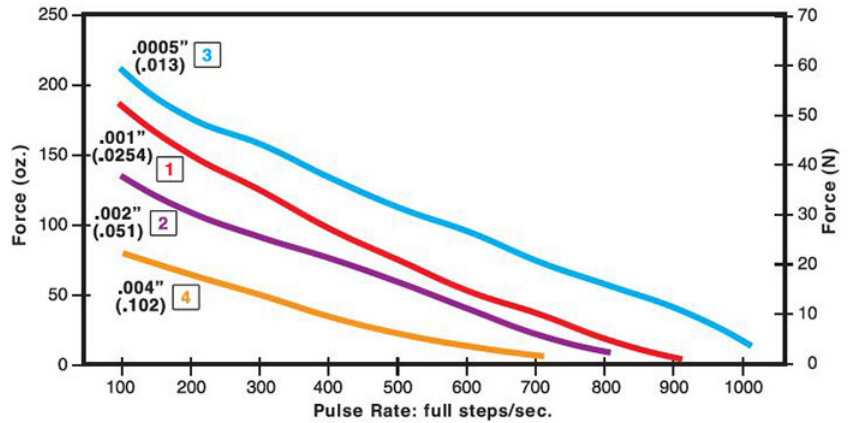
FORCE vs. PULSE RATE

- L/R Drive
- Bipolar
- 100% Duty Cycle

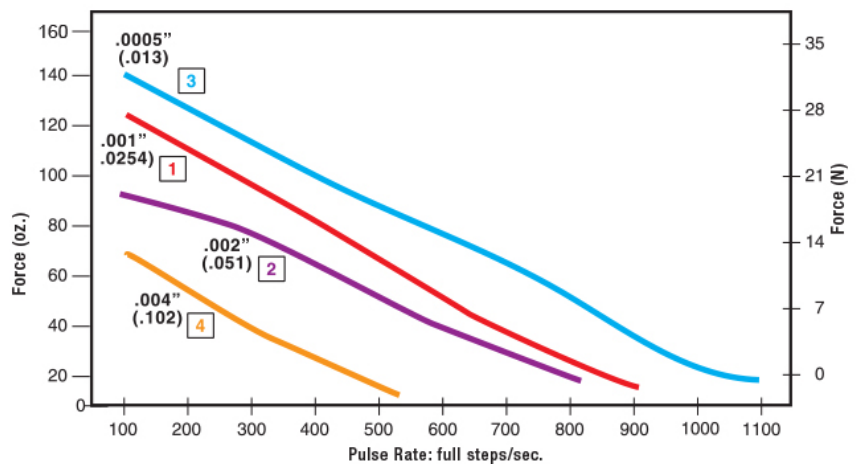
**FORCE vs. PULSE RATE**

- L/R Drive
- Bipolar
- 25% Duty Cycle

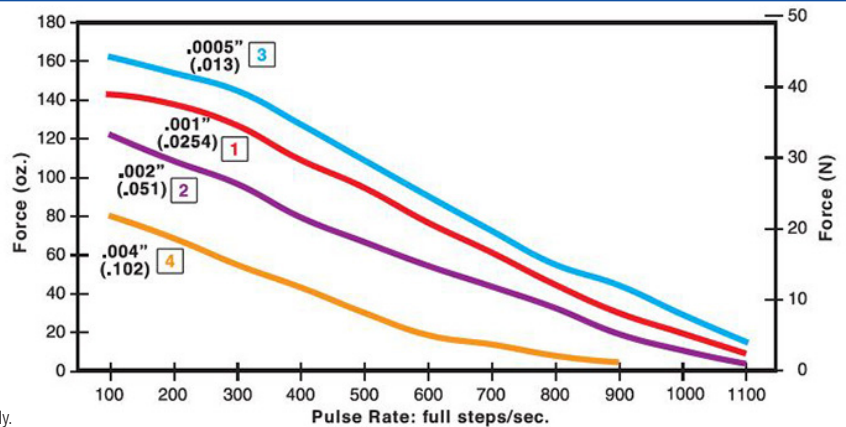
Obtained by a special winding or by running a standard motor at double the rated current.

**FORCE vs. PULSE RATE**

- Chopper Drive
- Bipolar
- 100% Duty Cycle

**FORCE vs. PULSE RATE**

- Chopper Drive
- Bipolar
- 25% Duty Cycle



NOTE: All chopper drive curves were created with a 5 volt motor and a 40 volt power supply.

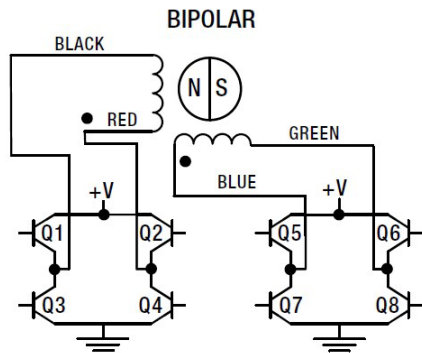
Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

Identifying the Can-Stack Number Codes when Ordering

E	19	5	4	2	05	1005
Prefix (include only when using the following) E = External K = External with 40° thread form P = Proximity Sensor S = Home Position Switch	Series Number Designation 19 = 19000 (Series numbers represent approximate diameters of motor body)	Style 3 = 7.5° Non-Captive 4 = 7.5° Captive or External (use "E" or "K" Prefix for External version) 5 = 15° Captive or External (use "E" or "K" Prefix for External version) 8 = 15° Non-Captive	Coils 4 = Bipolar (4 wire)	Code ID Resolution Travel/Step 1 = .001-in (.0254) 2 = .002-in (.051) 3 = .0005-in (.013) 4 = .004-in (.102)	Voltage 05 = 5 VDC 12 = 12 VDC Custom V available	Suffix Stroke Example: -1005 = captive 13mm stroke with leads -XXX = Proprietary suffix assigned to a specific customer application. The identifier can apply to either a standard or custom part.

NOTE: Dashes must be included in Part Number (-) as shown above. For assistance call our Engineering Team at 203 756 7441.

Can-Stacks: Wiring



Can-Stacks: Stepping Sequence

Bipolar	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8
Step				
1	ON	OFF	ON	OFF
2	OFF	ON	ON	OFF
3	OFF	ON	OFF	ON
4	ON	OFF	OFF	ON
1	ON	OFF	ON	OFF

Note: Half stepping is accomplished by inserting an off state between transitioning phases.

TFE Coated Lead Screws for applications that require a permanent, dry lubricant

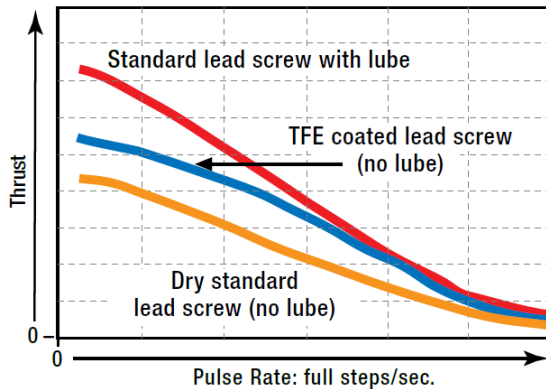
Ideal for applications where conventional oils and greases cannot be used for lead screw lubrication.

Non-lubricated TFE Coated Lead Screw provides improved performance in both life and thrust as compared to a "dry" stainless steel lead screw. TFE can be applied to a wide variety of lead screw pitches. Available captive, non-captive and external linear.

Typical applications: where contamination from grease or lubricants must be avoided; silicon wafer handling, clean rooms, medical equipment or laboratory instrumentation.

Lead Screw Comparison: FORCE vs. PULSE RATE

– L/R Drive – 100% Duty Cycle




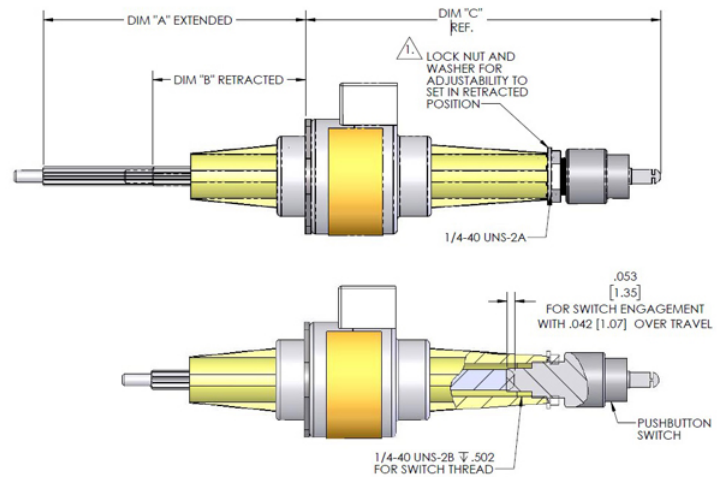
Home Position Switch monitors movements more precisely for greater control and improved quality control

Miniature electronic home position switch capable of monitoring the home positions of linear actuators. The switch mounts on the rear sleeve of captive linear motors and allows the user to identify start, stop or home positions. Depending on your preference, contacts can be normally open or normally closed. The contact closure is repeatable to within one step position, identifying linear movements as low as 0.0005-in (0.0013 cm) per step. Multiple contact switches are also available.

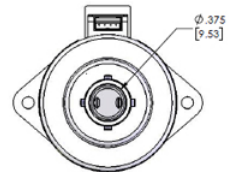
Activation force of 10 oz (2.78 N) required therefore may not be appropriate for smaller can-stack actuators.

When ordering motors with the home position switch, the part number should be preceded by an "S".

Specifications	
Contact Ratings (Standard)	1.00 AMP @ 120 VAC 1.00 AMP @ 28 VDC
Operating Temperature	-30°C to +55°C (-22°F to 131°F)
Electrical Life	< 20 milliohms typ. initial at 2 - 4 V DC, 100 mA Tested to 60,000 make-and-break cycles at full load
Schematic	 Multiple contact options available.



NOTE:
1. ADJUST LOCATION OF LOCK NUT TO ENSURE THE RETRACTED DIMENSION

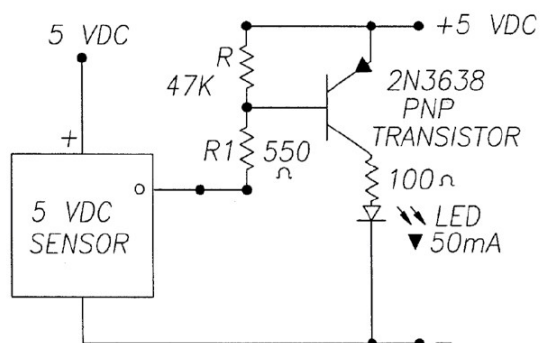


Stroke inches (mm)	Dim "A" Extended inches (mm)	Dim "B" Retracted inches (mm)	Dim "C" Ref. inches (mm)
.512 (13)	1.385 +/- .015 (35.17 +/- 0.38)	.841 +/- .025 (21.37 +/- 0.64)	2.230 +/- .025 (56.63 +/- 0.64)
.708 (18)	1.802 +/- .015 (45.77 +/- 0.38)	1.050 +/- .025 (26.67 +/- 0.64)	2.438 +/- .025 (61.93 +/- 0.64)
.984 (25)	2.353 +/- .015 (59.77 +/- 0.38)	1.325 +/- .025 (33.67 +/- 0.64)	2.714 +/- .025 (68.93 +/- 0.64)
1.22 (31)	N/A Contact Customer Service		

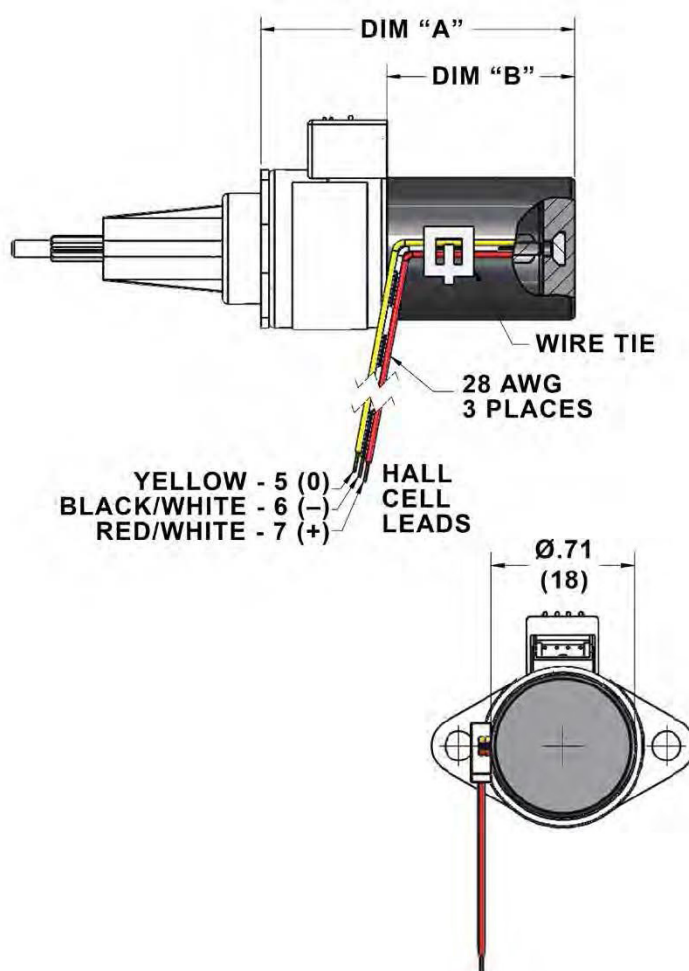
End of Stroke Proximity Sensor incorporates a hall effect device, activated by a rare earth magnet embedded in the end of the internal screw

Compact profile of the sensor allows for installation in limited space applications. Virtually unlimited cycle life. Special cabling and connectors available.

Specifications	
Supply Voltage (VDC)	3.8 min. to 24 max.
Current Consumption	10 mA max.
Output Voltage (operated)	0.15 typ., 0.40 max. Sinking 20 mA max.
Output Current	20 mA max.
Output Leakage Current (released)	10µA max. @ Vout = 24 VDC; Vcc = 24 VDC
Output Switching Time	Rise, 10 to 90% .05 µs typ., 1.5 µs max. @ Vcc = 12 V, RL = 1.6 KOhm
	Fall, 90 to 10% .15 µs typ., 1.5 µs max. @ CL = 20 pF
Temperature	- 40 to +150°C



NOTE: Sensor is category 2 ESD sensitive per DOD-STD-1686A. Assembly operations should be performed at workstations with conductive tops and operators grounded.



Stroke inches (mm)	Dim "A" Extended inches (mm)	Dim "B" Retracted inches (mm)
.512 (13)	1.360 (34.55)	.73 (18.55)
.708 (18)	1.569 (39.85)	.94 (23.85)
.984 (25)	1.844 (46.85)	1.21 (30.85)
1.22 (31)	2.081 (52.85)	1.45 (36.85)

The sensor has virtually unlimited cycle life. Special cabling and connectors can also be provided.